

OIL INDIA LIMITED
(A Government of India Enterprise)
P.O. Duliajan, Pin – 786602
Dist-Dibrugarh, Assam

Amendment No. 3 Dated 11.12.2018
To Tender No. SSG9440P19/01

1.0 This Amendment No. 3 dated 11.12.2018 to Tender No. **SSG9440P19/01** (for 2.7/8” OD, L-80 Tubing with Attachments) is issued to amend the **Material Description** and to add additional clause under Note No.4.0 Identification Marking of the General Notes for Tubing **(in Annexure-1A)**.

(A) AMENDMENT IN MATERIAL DESCRIPTION (ANNEXURE-1A) :

Item No./ Material Code	Existing Material Description	Amended Material Description
<p>10 02291031</p>	<p>L-80 TUBING, TYPE I</p> <p>TUBING, EXTERNAL UPSET, API STD. 5 CT TUBING, SEAMLESS STEEL,EXTERNAL UPSET (EUE) WITH 8 ROUND THREAD CONNECTIONS, SCREWED AND COUPLED IN RANGE 2 LENGTHS (95% OF TUBING WITH LENGTH 9.0 MTR AND ABOVE), CONFORMING TO API SPECIFICATION 5CT, LATEST EDITION, COMPLETE WITH HIGH QUALITY PLASTIC THREAD PROTECTORS AT BOTH THE ENDS AS PER INDUSTRY BEST PRACTICE</p> <p>SIZE : 73.025 mm(2 7/8") OD WEIGHT : 9.681 Kg/m (6.50 lbs /ft) STEEL GRADE : L-80 TYPE I, 8 TPI, WALL THICKNESS : 5.52 mm (0.217"), ID : 62.01 (2.441")mm, DRIFT DIAM. : 59.62 mm (2.347"), COLOUR CODE : As per API 5CT specifications.</p>	<p>L-80 TUBING, TYPE I</p> <p>TUBING, SEAMLESS STEEL, EXTERNAL UPSET END (EUE), SCREWED AND COUPLED</p> <p>CONFORMING TO API</p> <p>SPECIFICATION 5CT, LATEST EDITION, AS DETAILED BELOW -</p> <p>OD : 73.02 mm (2 7/8"), WEIGHT : 9.67 Kg/m (6.50 lbs /ft), WALL THICKNESS : 5.51 mm (0.217"), ID : 62.00 mm (2.441"), DRIFT DIA. : 59.62 mm (2.347"), STEEL GRADE : L-80 TYPE I, THREAD : 8 TPI API ROUND THREAD, COLOUR CODE : AS PER API 5CT SPECIFICATION, THREAD PROTECTORS : HIGH QUALITY PLASTIC THREAD PROTECTORS AT BOTH ENDS AS PER INDUSTRY BEST PRACTICE, LENGTHS : IN RANGE 2 (95% OF TUBING WITH LENGTH 9.0 MTR AND ABOVE),</p>

<p>20 02291032</p>	<p>TUBING ATTACHMENTS PUP JOINT TO API 5CT GRADE 'L-80, TYPE-I' ENDS EXTERNAL UPSET, THREADED AND COUPLIED EXTERNALLY COATED WITH BITUMINOUS SOLUTION EXACT LENGTH (SHOULDER TO SHOULDER)</p> <p>Exacts : 0.9144 mtr. (3 ft.), 73.03 mm (2.875") O.D., 5.52 mm (0.217") Wall Thickness, Weight : 9.69 kg/m (6.50 lbs/ft.)</p>	<p>PUP JOINT, EXACT LENGTH: 1.0668 MTR (3 ½ FT), ALL OTHER SPECIFICATION AS PER MATERIAL CODE- 02291031.</p>
<p>30 02291033</p>	<p>Exacts : 1.524 mtr. (5 ft.), 73.03 mm (2.875") O.D., 5.52 mm (0.217") Wall Thickness, Weight : 9.69 kg/m (6.50 lbs/ft.)</p>	<p>PUP JOINT, EXACT LENGTH: 1.524 MTR. (5 FT.), ALL OTHER SPECIFICATION AS PER MATERIAL CODE -02291031.</p>
<p>40 02291034</p>	<p>Exacts : 2.1336 mtr. (7 ft.), 73.03 mm (2.875") O.D., 5.52 mm (0.217") Wall Thickness, Weight : 9.69 kg/m (6.50 lbs/ft.)</p>	<p>PUP JOINT, EXACT LENGTH: 2.1336 MTR. (7 FT.) , ALL OTHER SPECIFICATION AS PER MATERIAL CODE -02291031.</p>
<p>50 02291035</p>	<p>Exacts : 5.1816 mtr. (17 ft.) 73.03 mm (2.875") O.D., 5.52 mm (0.217") Wall Thickness, Weight : 9.69 kg/m (6.50 lbs/ft.)</p>	<p>PUP JOINT, EXACT LENGTH: 5.1816 MTR. (17 FT.), ALL OTHER SPECIFICATION AS PER MATERIAL CODE 02291031.</p>
<p>60 02291036</p>	<p>Exacts : 6.096 mtr. (20 ft.), 73.03 mm (2.875") O.D., 5.52 mm (0.217") Wall Thickness, Weight : 9.69 kg/m (6.50 lbs/ft.)</p>	<p>PUP JOINT, EXACT LENGTH: 6.096 MTR. (20 FT.), ALL OTHER SPECIFICATION AS PER MATERIAL CODE 02291031.</p>

**(B) ADDITIONAL CLAUSE UNDER NOTE NO.4.0 IDENTIFICATION MARKING OF THE
GENERAL NOTES FOR TUBING (IN ANNEXURE-1A).**

CLAUSE NO.	EXISTING NOTES	REVISED NOTES
<p>GENERAL NOTES FOR TUBING Clause 4.0</p>	<p>4.0 IDENTIFICATION MARKING :</p> <p>4.1 Marking is to be done on each joint as per API Spec 5CT covering, manufacturer's mark/name, API monogram, size, weight, grade, class, manufacturing process, heat treatment, test pressure, length, thread identification. Marking should be in metric unit.</p> <p>4.2 Additionally, 'OIL' logo, and the purchase order number shall be die stamped or paint stenciled on</p>	<p>4.0 IDENTIFICATION MARKING</p> <p>4.1</p> <p>a) For Material Code 02291031 only : Marking is to be done on each tubing joint as per API Spec 5CT covering, manufacturer's mark/name, API monogram, size, weight, grade, class, manufacturing process, heat treatment, test pressure, length, thread identification. Marking should be in metric unit.</p>

	<p>each joint.</p> <p>4.3 Colour coding : The colour coding shall be done as per API Spec. 5CT. The colour band shall be 50.8 mm(2") wide.</p>	<p>b) For Mat codes (02291032, 02291033, 02291034, 02291035, 02291036) : Marking is to be done on each pup joint as per API Spec 5CT covering, manufacturer's mark/name, API monogram, size, weight, grade, length, thread identification. Marking should be in metric unit.</p> <p>4.2 Additionally, OIL's purchase order number shall be die stamped or paint stenciled on each joint.</p> <p>4.3 Colour coding : The colour coding shall be done as per API Spec. 5CT.</p>
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- 2.0 All other terms and conditions of the tenders will remain unchanged.
- 3.0 Bidders are advised to take a note of this amendment while preparing and submitting their offer.

Regards,

Yours Faithfully,
OIL INDIA LIMITED

(A. D. SINGH)
SR.PURCHASE OFFICE (FS)
FOR GM – MATERIALS
FOR RESIDENT CHIEF EXECUTIVE