

**OIL INDIA LIMITED**

(A Government of India Enterprise)

P.O. Duliajan, Pin – 786602

Dist-Dibrugarh, Assam

**AMENDMENT NO. 3 DATED 23.08.2019**  
**TO TENDER NO. SDG1496P20/07**

1.0 This Amendment No. 3 dated 23.08.2019 to Tender No. SDG1496P20/07 (for 350 Ton Casing Spiders) is issued to amend clauses of Technical Specifications(in Annexure-A; of the tender document) and also to extend the Bid Closing date, Technical Bid Opening date as per following details:

(A) Amendment in clauses of Technical Specifications (in Annexure-A; of the tender document) is enclosed vide **ANNEXURE-1** of this document.

(B) Extended Bid Closing date, Technical Bid Opening date is as under:

- i) Bid Closing Date & Time : 18.09.2019 at 11:00 (IST)
- ii) Technical Bid Opening Date & Time : 18.09.2019 at 14:00 (IST)

2.0 Bidders are advised to take a note of this amendment while preparing and submitting their offer.

3.0 All other terms and condition of the tender remain unchanged.

Sd/-

(KRISHNA MOHAN KUMAR)  
SMM-FD  
FOR GM-FP  
FOR GM- MATERIALS  
FOR RESIDENT CHIEF EXECUTIVE

**ANNEXURE-1**  
**To Amendment No. 3 dated 23.08.2019**

**AMENDMENT IN AA:: (I) MATERIAL DESCRIPTION, TECHNICAL SPECIFICATIONS & QUANTITY OF ANNEXURE-A :**

ITEM NO.10	MATERIAL DESCRIPTION, TECHNICAL SPECIFICATIONS & QUANTITY	
	CURRENT CLAUSE	AMENDED CLAUSE
	<p><b>350 Ton Casing Spider / Elevator (Manufactured, Tested and Monogrammed as per Latest Edition of API Spec - 8C, PSL-2) and Accessories:</b></p> <p><b><u>QUANTITY – 04 Sets (08 Numbers)</u></b></p> <p><b>1.0</b> 350 Ton capacity Spider / Elevator Body Assembly (4.1/2"-13.5/8"), API 8C-PSL2, Manual Operated complete, less slips and Guide Plate Assemblies - 04 sets, each set consisting of one number 350 Ton capacity Spider Assembly (4.1/2"-13.5/8") and one number 350 Ton capacity Elevator Assembly (4.1/2"-13.5/8").</p> <p>Note: Both elevator and spider should have double-hinged &amp; swing-away door.</p> <p>1.1 Casing Guide Bell Assembly for elevator - Four (04) numbers</p> <p>1.2 Spider adaptor plate for 27.1/2" Rotary Table - Four (04) numbers</p> <p>1.3 Spider adaptor plate for 37.1/2" Rotary Table - Four (04) numbers</p> <p>1.4 Upper Guard guide Assembly for spider - Four (04) numbers</p>	<p><b>350 Ton Casing Spider / Elevator (Manufactured, Tested and Monogrammed as per Latest Edition of API Spec - 8C, PSL-2) and Accessories:</b></p> <p><b><u>QUANTITY – 04 Sets = 08 Numbers</u></b></p> <p><b>1.0</b> 350 Ton capacity Spider / Elevator Body Assembly (4.1/2"-13.5/8"), API 8C-PSL2, Manual Operated complete, less slips and Guide Plate Assemblies - 04 sets, each set consisting of one number 350 Ton capacity Spider Assembly (4.1/2"-13.5/8") and one number 350 Ton capacity Elevator Assembly (4.1/2"-13.5/8").</p> <p>Note: Both elevator and spider should have double-hinged &amp; swing-away door.</p> <p>1.1 Casing Guide Bell Assembly for elevators - Four (04) numbers</p> <p>1.2 Spider adaptor plate for 27.1/2" Rotary Table - Four (04) numbers</p> <p>1.3 Spider adaptor plate for 37.1/2" Rotary Table - Four (04) numbers</p> <p>1.4 Upper Guard guide Assembly for spiders - Four (04) numbers</p>

<p>1.5 Four Sets of Spider Guide Plate Assembly (consisting of 2 Halves per set) for each of the following casing sizes:</p> <ul style="list-style-type: none"> <li>a) For 13.3/8" (340 mm) casing</li> <li>b) For 9.5/8" (244 mm) casing</li> <li>c) For 7" (178 mm) casing</li> <li>d) For 5.1/2" (140 mm) casing</li> </ul> <p>1.6 Four Sets of Elevator Guide plate Assembly (consisting of 1 no. of body guide plate &amp; 1 no. of door guide plate for each set) for each of the following casing sizes:</p> <ul style="list-style-type: none"> <li>a) For 13.3/8" (340 mm) casing</li> <li>b) For 9.5/8" (244 mm) casing</li> <li>c) For 7" (178 mm) casing</li> <li>d) For 5.1/2" (140 mm) casing</li> </ul> <p>1.7 Eight Sets of Slip assemblies complete with inserts &amp; in ready to install condition for each of the following casing sizes:</p> <ul style="list-style-type: none"> <li>a) For 13.3/8" (340 mm) casing</li> <li>b) For 9.5/8" (244 mm) casing</li> <li>c) For 7" (178 mm) casing</li> <li>d) For 5.1/2" (140 mm) casing</li> </ul> <p><b>2.0</b> Operation, Maintenance &amp; Service Manual, Catalogue with exploded view showing all parts with part numbers - Four (04) sets</p>	<p>1.5 Total Four Sets of Spider Guide Plate Assembly (consisting of 2 Halves per set) for the following casing sizes:</p> <ul style="list-style-type: none"> <li>a) For 13.3/8" (340 mm) casing - ONE SET</li> <li>b) For 9.5/8" (244 mm) casing - ONE SET</li> <li>c) For 7" (178 mm) casing- ONE SET</li> <li>d) For 5.1/2" (140 mm) casing- ONE SET</li> </ul> <p>1.6 Total Four Sets of Elevator Guide plate Assembly (consisting of 1 no. of body guide plate &amp; 1 no. of door guide plate for each set) for the following casing sizes:</p> <ul style="list-style-type: none"> <li>a) For 13.3/8" (340 mm) casing- ONE SET</li> <li>b) For 9.5/8" (244 mm) casing- ONE SET</li> <li>c) For 7" (178 mm) casing- ONE SET</li> <li>d) For 5.1/2" (140 mm) casing- ONE SET</li> </ul> <p>1.7 Total Eight Sets of Slip assemblies complete with inserts &amp; in ready to install condition for each of the following casing sizes:</p> <ul style="list-style-type: none"> <li>a) For 13.3/8" (340 mm) casing – TWO SETS</li> <li>b) For 9.5/8" (244 mm) casing – TWO SETS</li> <li>c) For 7" (178 mm) casing – TWO SETS</li> <li>d) For 5.1/2" (140 mm) casing – TWO SETS</li> </ul> <p><b>2.0</b> Operation, Maintenance &amp; Service Manual, Catalogue with exploded view showing all parts with part numbers - Four (04) sets</p>
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<p><b>3.0 SPECIAL REQUIREMENTS:</b></p> <p>(a) PSL-2 components shall be fabricated from materials meeting the applicable requirements for ductility specified in API Specification 8C - 6.3.7 (Table - 2).</p> <p>(b) SR-3 Data Book: The Manufacturer's Data Book as per API Specification 8C - Annex A.4 should be submitted along with the supply.</p> <p>(c) SR-5 Volumetric Examination of Wrought Material: The entire volume of primary load carrying wrought components shall be examined by the ultrasonic method as per API Specification 8C - Annex A.6</p>	<p><b>3.0 SPECIAL REQUIREMENTS:</b></p> <p>(a) PSL-2 components shall be fabricated from materials meeting the applicable requirements for ductility specified in API Specification 8C - 6.3.7 (Table - 2).</p> <p>(b) SR-3 Data Book: The Manufacturer's Data Book as per API Specification 8C - Annex A.4 should be submitted along with the supply.</p> <p>(c) SR-5 Volumetric Examination of Wrought Material: The entire volume of primary load carrying wrought components shall be examined by the ultrasonic method as per API Specification 8C - Annex A.6</p>
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